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**RBW0905G10331-3G-03-
69B**

Job Sheet 189274



Part No: RBW0905G10331-3G-03-69B **Job Qty:** 2 pcs

Part Name: Housing Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/25/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: RBW0905G10331-3G-03 REV.2 IPP REV:A 19.01.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

[illegible]

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1/22/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

120 QC 8	2 pcs	1/25/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
130 Packaging 3-1 - Stock - B4B	2 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
140 QC 21 - SA	2 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
JAN 23 2019
68
9-89

Dart

DAS
21
JAN 24 2019
9-88

Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
Descriptions: 120 - (QC8- Inspect parts - second check)

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130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.080	AISI 4130 Steel Sheet	.0760 sf (.038 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M4130NS.080	0	18	0

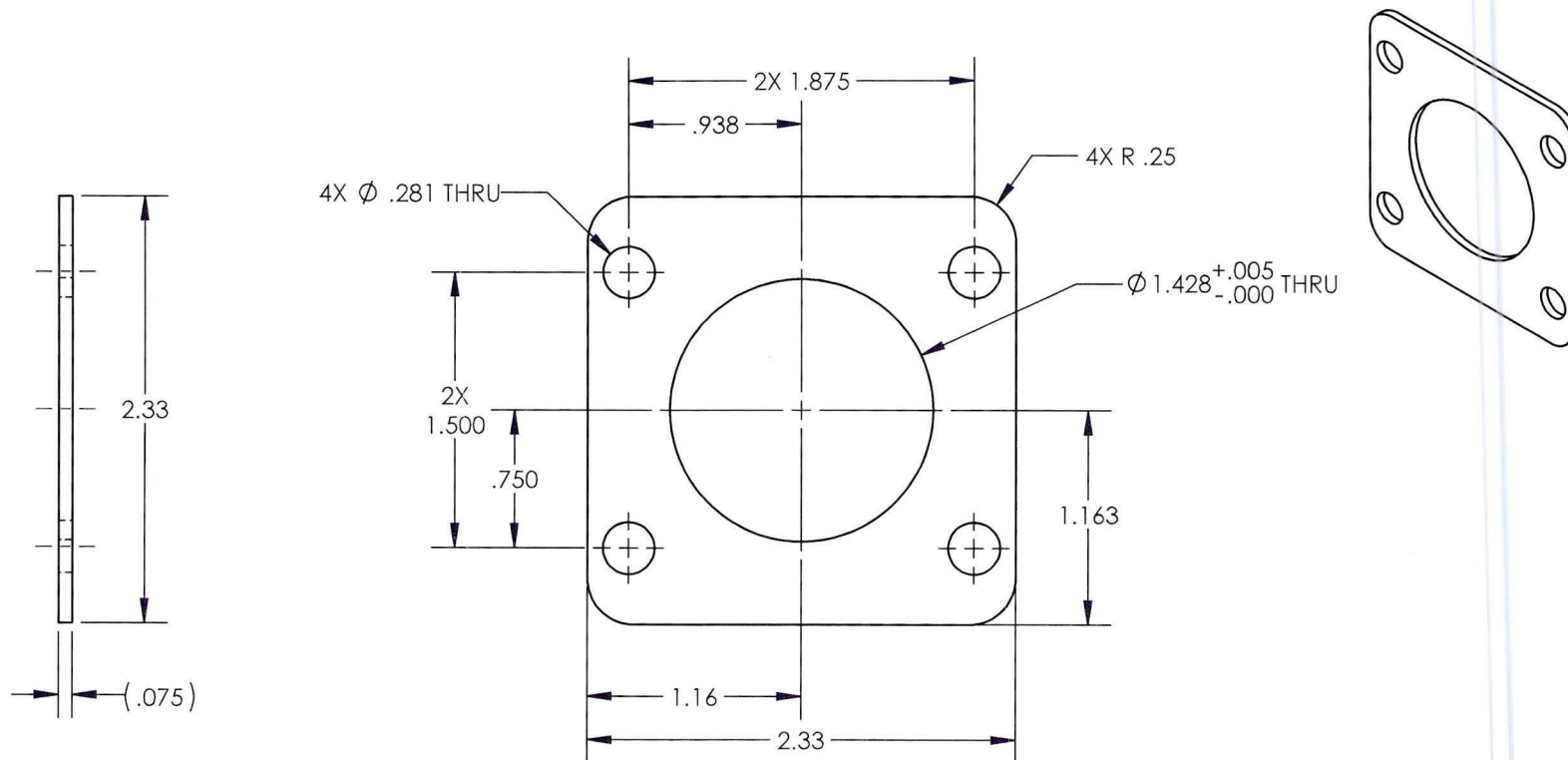
Part Specifications

Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-69 CH'D TO -69A & -69B, ADDED TABLE FOR FINISH CALL OUT.	1/21/2013	RJC	SE
2	14-0167	-69A & -69B DELETED DIMS .225, .413. ADDED DIMS .938, .750.	10/22/2014	DPD	JAG



HOUSING PLATE

-69A	2	NO FINISH, SEE -67 WELDMENT
-69B	2	YELLOW ZINC .0002 - .0004 FINISH

DART AEROSPACE	
TITLE TOW BAR (FLIR)	
DWG NO. RBW0905G10331-3G-03-69A & -69B	REV 2
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
.XXX $\pm .010$	HEAT TREAT
.XX $\pm .03$	FINISH SEE TABLE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 11/19/2012 SHEET 32 OF 43

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____				Eng. (Non-AW) ☐ Engineering ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Prep/Packaging ☐ Supplier ☐ Quality ☐	
Date : _____					MRB (QS1042)
Description 					Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
DART AEROSPACE Container No: S146917 Part: RBW0905G10331 - 3G - 03 - 69B Job No: 189274 Serial No/Batch: S146917 Revision: 2 Inspector: Exp Date: Instructions: Date: 01/22/19					
Root Cause		FAULT CATEGORY			
Operator ☐		☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
Manufacturing Process ☐		☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
Equip/Tooling ☐		☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
Handling/Presservation ☐		☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
Product Improvement ☐		☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
Process Improvement ☐		☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
Human Factors ☐		Other/Details:			